



Machine:
S33

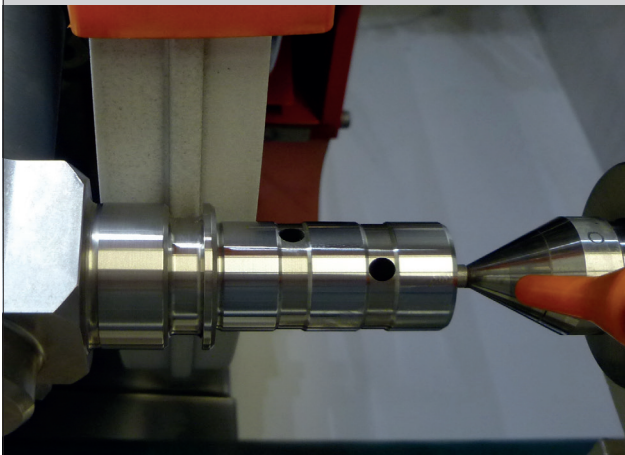
Machining procedure:
Grinding the shaft-end with multiprofiled wheels
in two steps



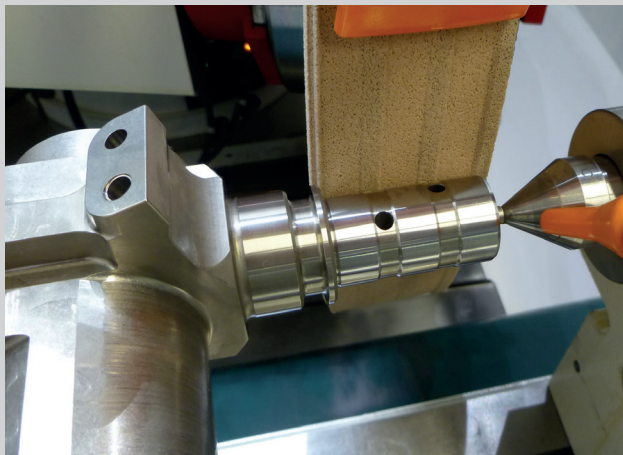
Application:
Aerospace

Workpiece	Cylinder
Material	AMS 5659 u. Hard chrome plated
Dimension	Shaft dia. 30x70 mm
Roundness	0,2 μm
Surface	Ra 0,16 μm

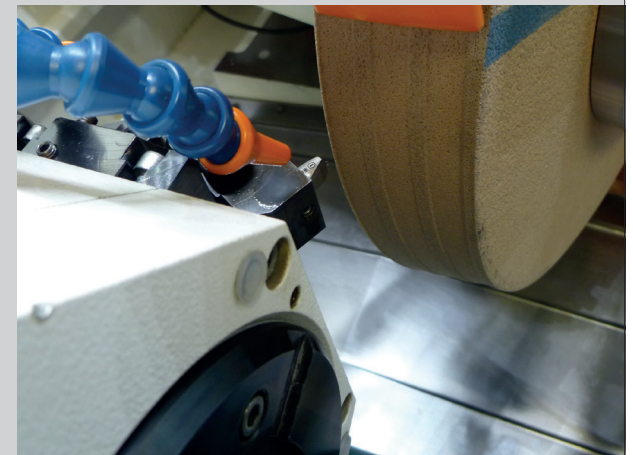
All data is for information purposes only and is therefore non binding



Grinding example: 066



Cylinder



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